



## Material - ASTM B124 C64200

## Standard Specification for Copper and Copper Alloy Forging Rod, Bar and Shapes

**Group - Non-Ferrous Copper Alloy** 

Sub Group - Standard Specification for Copper and Copper Alloy Forging Rod, Bar and Shapes Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Rod, Bar and Shape

| Chemical Composition |           |               | Heat Treatment                             |           |
|----------------------|-----------|---------------|--|-----------|
| Aluminium            | Al %      | 8.700 - 9.500 | As Drawn or Stress Relieving or Hot Rolled |           |
| Iron                 | Fe %      | 3.500 - 4.300 |  |           |
| Manganese            | Mn %      | 1.200 - 2.000 |  |           |
| Ni + Co              | Ni% + Co% | 4.000 - 4.800 |  |           |
| Lead                 | Pb %      | 0.020 max.    |  |           |
| Silicon              | Si %      | 0.100 max.    |  |           |
| Cu + Ag              | Cu% + Ag% | Balance       |  |           |
| -                    | -         |               |  |           |
| -                    | -         | -             | Mechanical Properties                      |           |
| -                    | -         |               | Tensile Strength in Mpa                    | 620 min.  |
| -                    | -         |               | Yield Strength in Mpa                      | 275 - 345 |
| -                    | -         | -             | Elongation in %                            | 15 min.   |
| -                    | -         | -             | Reduction of Area in %                     | -         |
| -                    | -         | -             | Hardness in BHN                            | -         |
| -                    | -         | -             | Impac <mark>t in Joule</mark>              | -         |

| Cross Reference Table |          |         |                              |  |
|-----------------------|----------|---------|------------------------------|--|
| Material              | Standard | Country | Grade Belong to the Industry |  |
| C64200                | UNS      | USA     | Rod, Bar, Tube and Shapes    |  |
| B283 C64200           | ASTM     | USA     | Forging                      |  |
| SB-150 C64200         | ASME     | USA     | Rod, Bar and Shape           |  |
| SB-283 C64200         | ASME     | USA     | Forging                      |  |
| 4264                  | SAE      | USA     | Rod, Bar and Forging         |  |
| 4633                  | SAE      | USA     | Rod, Bar and Forging         |  |
| 4634                  | SAE      | USA     | Rod, Bar and Forging         |  |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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